

Work Order ID 108305

108305

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Thursday, October 17, 2013 10:44:24 AM

Item ID: D412-707-011 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Emergency Escape Ladder
 Start Date: 10/16/2013 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 10/17/2013 Req'd Qty: 1.00 *1* Customer: CHINT01
 Reference: RMA RA111616 - RETURN

Approvals: Process Plan: MF Date: 13-10-17 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN D412-707	A								

100		0.00							
100									
QC		0.00							

Quality Control

Memo

INSPECT RA 111616

D412-707-011 X 1 B84116 CHG001

KIT IS COMPLETE

NEEDS TOUCH UPS ONLY

ID AND STOCK UNDER NEW BATCH NUMBER

ADD NEW PAPERWORK

110	Fire Red(Ref:4.3.5.10) per QSI005 4.3	0.00							
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110									
Powdercoat		0.00							
Powder Coating									

Memo

SUFF LIGHTLY AND TOUCH WITH RED PAINT WHERE NEEDED

13-10-23

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Item ID: D412-707-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Emergency Escape Ladder

Start Date: 10/16/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/17/2013 Req'd Qty: 1.00

1

Customer: CHINT01

Reference: RMA RA111616

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC3- Inspect Part Finish

0.00

120

QC

Memo

0.00

DAS
27
9-89

Quality Control

13 10 23

130

Identify as per dwg & Stock Location: FG1283

0.00

130

Packaging

Memo

0.00

Packaging

5.0

1 13-10-25

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

CH6001

13/10/29

ME

13-10-28

Picklist Print

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Work Order ID: 108305

Parent Item: D412-707-011

Start Date: 10/16/2013

Required Date: 10/17/2013

Parent Item Name: Emergency Escape Ladder

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.11.10New issueKJ/JLM

IPP REV:B 12.04.11 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-707-011 Emergency Escape Ladder		Manufactured	No				Each	0.0000		1			

1X B84116.
ME
13-10-17

RA 111616 D412-707-011

B84116

#108305

Received @ Dart Oct 8th, 2013
Inspected @ Dart Oct 11th, 2013

CUSTOMER: HELI-INTER INC.
CUSTOMER CONTACT: SEBASTIEN GIGNAC
SHIPPED FROM: ST-HUBERT QC, CANADA

Instructions for RA 111616 D412-707-011 B84116 CHG001

- Kit complete
- Needs touch ups!! *speed*
- Needs new labels and paper work
- Needs new BATCH # for restocking

Time Estimate = 3 HOURS

Departments Required: Finishing & Packaging

Pictures Attached = N/A

QTY INSPECTED = x1 D412-707-011 B84116

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**